



8 Intelligent Pedal



9 Timing Belt



The Up and down shaft is transmitted by timing belt, so the noise is low and the machine is more lightly.



Optimized design for mechanism of timing belt tension wheel make the tension regulation of timing belt very easy without remove the electric box and other parts.

10 High Pressure Oil Pump





The high pressure oil pump lubrication can ensure each parts be lubricated sufficiently in long time high band sewing cases. Forced oil return of head can ensure cutter bar, needle bar and so on various parts being operated without

11 Presser Foot Feeding Plate



The development of tooth profile of the presser foot and feed plate for high elastic fabrics make it possible to sewing out beautiful stitch for knitting underwear clothing.

Main Specifications

Туре	JK-T781D	JK-T782D	JK-T783D	JK-T781KD
Use	Suitable for cotton spinning and kintwears			kint
Lengh of button hole	22mm	33mm	40mm	22mm
Width of button hole	2.5~4mm	2.5~5mm	2.5~5mm	2.5~4mm
Lengh of the knife	6.4~19mm (1/4 " ~3/4 ")	6.4~25.4mm (1/4"~1")	6.4~31.7mm (1/4" ~ 1/4")	6.4~19mm (1/4"~3/4")
Max speed	100-3600rpm			
Route of needle bar	34.6mm			
Max-high of press foot	12mm			
Needle	DPX5 (#11~#/4)			
Oil supply	full-automatic			
Max thickness to stitch	4mm			
stitch number	G(22	5.83) J(190.100)	L(170.110) N(152.	123)

You will not be informed if the file has been revised. Please set sample as standard.

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One Needle lockstitch Buttonholing Machine







Machine features

There are several technical innovations on the basis of the former button holing machine. It greatly improved the stability and reduced fault rate of the machine. Driven by ac servo motor ,the machine has the production performance of low vibration, low noise, high efficiency and excellent sewing quality, it is suitable for the button holing of Various kinds of knitted, woven fabric like sweat shirt, work clothing, t-shirts, etc.





1 Mechatronics Design



Head and electric control integrated design, electric control installed on the back of the head, then form one with the head, users have no need to install other electric control device, just to use the machine by connecting the power supply.

2 Servo Motor



Driven by servo motor, JK-T781D can be set freely soft start pin number, number of revolution.

The speed of rotation can be set freely between 100-3600 during sewing, so it has stronger adaptability for knitted fabrics.

3 Operation Panel



The machine is equipped with simple operation panel. Friendly man-machine interface make it possible to observe the operation speed dynamically in sewing

4 Hand Wheel



5 Winding Mechanism



Optimized design for handwheel optimized design of the handwheel not only be convenient for rotating spindle, but also be able to blow control for cooling.



Optimized design of the Winding mechanism make the winding more convenient, and reduce the labor intensity of operators.

6 LED Lamp





The humanized LED lamp make the operator place fabrics more accurately and reduce the eye fatigue of operators.

7 Low Noise,Free of Oil Leak





781D





Cancelation of the high low speed parking mechanism of former buttonholing machine make the sewing noise lower and eliminate the failure rate of high low speed parking mechanism. Cancelation of the drive pin structure beside oil pan eliminates the vulnerability and oil leakage hidden trouble of it.